

## **HINDUSTAN PETROLEUM CORPORATION LIMITED**

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# SYLLABUS FOR COMPUTER BASED TEST 2022-23 INSTRUMENTATION ENGINEERING POSITIONS

- 1. Electrical and Electronics Measurement
  - a. Electrical circuits
  - b. Analog meters
  - c. Resistance, inductance and capacitance measurement
  - d. Digital Instruments
  - e. Signal generators and analysers
  - f. Energy and power measurement
- 2. Analog Electronics
  - a. Transistor
  - b. Operational Amplifiers
  - c. Signal Generators and filters
  - d. Power devices and applications
  - e. Regulators
  - f. Power converters
- 3. Digital Electronics
  - a. Logic families
  - b. Combinational circuits
  - c. Sequential circuits
  - d. Analysis of sequential circuits
  - e. Programmable logic devices
- 4. Transducers, sensors, actuators and automation
  - a. Measurement systems and temperature measurement
  - b. Pressure and level measurement
  - c. Flow measurement
  - d. Displacement, velocity and speed measurement
  - e. Force, torque, vibration and acceleration measurement
  - f. Advances in sensor technology
  - g. Basics of sensors
  - h. Overview of discrete and continuous processes
  - i. Overview of sensors and transducers
  - i. Actuators
  - k. Industrial automation

- 5. Automatic Control System and Feedback Control
  - a. Introduction and classification of control systems
  - b. Signal flow graph
  - c. Time Response Analysis
  - d. Stability Analysis
  - e. Root locus
  - f. Frequency response analysis
  - g. Feedback in control systems
  - h. Importance and classification of control systems
  - i. Dynamics of electrical and mechanical systems
  - j. Open loop and closed loop systems
- 6. Process Loop Components
  - a. Introduction to transmitters
  - b. Final control elements
  - c. Pneumatic components and systems
  - d. Hydraulic components and systems
  - e. Auxiliary components
  - f. Hazardous area classification and safety
- 7. Microprocessors and Microcontrollers
  - a. Microprocessor and microcontroller architecture basics
  - b. Programming basics
  - c. On-chip peripherals
  - d. External peripherals
  - e. RISC microcontroller
- 8. Power Electronics and Drives
  - a. Power devices
  - b. Rectifiers and converters
  - c. Inverter and cycloconverter
  - d. Power supply and quality
  - e. Machine drives
  - f. Control methods for power converters
- 9. Industrial Automation, Programming Logic Controller (PLC) and its Applications
  - a. Introduction to automation
  - b. Instrumentation standard protocols
  - c. Introduction to PLC
  - d. Application of PLC
  - e. Interfacing to PLC
  - f. Distributed control system
  - g. Relay logic
  - h. Times, counters instruction

- i. Serial communication
- j. PLC interfacing to AC and DC drives
- k. Development of SCADA
- 1. Maintenance and troubleshooting of PLC based industrial system
- m. Programming of PLC
- n. Advanced PLC function
- o. Open system interconnection (OSI) model

#### 10. Analytical Instrumentation

- a. Chemical instrumental analysis, classification
- b. UV-Visible spectrophotometers
- c. Emission spectra, quantitative measurements, flame photometer
- d. Chromatographic methods
- e. Different types of gas analysers
- f. Chemical sensors

#### 11. Instrumentation and System Design

- a. Concept of instrumentation design
- b. Need analysis with respect to systems deployed
- c. Noise sources, loops
- d. Shielding Effectiveness, absorption and reflection loss
- e. ESD, inductive charging human body model, ESD protection in equipment
- f. Electronic design guideline noise
- g. Enclosure design guidelines, system specifications and standards
- h. Printed circuit board design guideline
- i. Reliability
- i. Bath tub curve
- k. MTTF, MTTR, MTBF

#### 12. Optimization and Optimal Control

- a. Optimization fundamentals
- b. Unconstrained optimization
- c. Constrained optimization
- d. Optimal control problems
- e. Dynamic optimization

#### 13. Process Instrumentation and Control

- a. Introduction to process
- b. Control system
- c. Modelling of process
- d. System identification
- e. Multivariate and multi-loop control
- f. Control schemes for process applications

#### 14. Industrial Automation and Control

a. Introduction and evolution of automation

- b. Elements of process control loop
- c. Concepts of process variable, set point, controlled variable, manipulated variable and load variable
- d. Introduction to network
- e. Overall fieldbus trends
- f. Instrumentation network design
- g. HART network and Foundation Fieldbus network
- h. Modbus TCP/IP
- i. Introduction to distributed control system
- j. Integration of PLC, DCS, HMI and SCADA
- k. Integration with RTUs, fieldbus and data highway
- 1. Introduction to knowledge based software
- m. Data analytics tools
- n. Historian sizing
- o. Features extraction
- p. Features selection correlation analysis
- q. Principle component analysis
- r. Entropy
- s. Data labelling
- t. Machine learning approaches: Parametric and non-parametric model

### 15. Programming Engineering and Management

- a. Objectives of project management
- b. Types, classification and life cycle of projects
- c. Organization structure
- d. Management functions
- e. Project planning
- f. Project scheduling
- g. Network scheduling techniques
- h. Types of estimates, pricing process
- i. ISA standards
- j. Preliminary Engineering Documents
- k. Front End Engineering and Design Documents
- 1. Risk Management

#### 16. Industrial Internet of Things (IIoT)

- a. Introduction to IIoT and manufacturing basics
- b. IoT architecture
- c. Basic elements of IIoT
- d. Components of IIoT
- e. IoT platforms and data security
- f. Data analytics and cloud services
- g. Industrial Internet
- h. Field devices (sensors/ actuators)
- i. Middleware industrial internet of things, platforms

- j. Data analytics and security
- k. Industry 4.0
- 17. Soft Computing, Artificial Intelligence and Machine Learning for Process Control
  - a. Artificial Intelligence fundamentals
  - b. Neural network
  - c. Fuzzy logic
  - d. Genetic algorithms
  - e. Evolutionary computation
  - f. Introduction to Machine Learning
  - g. Classification of Machine Learning algorithms
  - h. Regression and classification
  - i. Supervised, unsupervised and semi-supervised learning, algorithms
  - j. Gradient descent algorithm, cost function, activation functions, data preprocessing and transformation techniques
  - k. Applications of ML to process control
  - 1. Development of models
  - m. Model validations
  - n. Development of data based controls
  - o. Data based controls and ML based controls for process control applications

NOTE: The syllabus/topics mentioned are indicative in nature. Candidates are expected to possess significant knowledge/proficiency pertaining to the relevant subjects and their qualifying degree.