## Adda247



हिन्दुस्तान पेट्रोलियम कॉर्पोशशन लिमिटेड
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| Participant ID |  |
| :--- | :--- |
| Participant Name |  |
| Test Center <br> Name | iON Digital Zone iDZ Village Adampur Raisen <br> Road |
| Test Date | $12 / 08 / 2021$ |
| Test Time | $9: 00$ AM - 11:30 AM |
| Subject | MECHANICAL ENGINEER |

Section : English Language
Q. 1 Fill in the blank using the most appropriate phrase. Many children are $\qquad$ to be extremely independent thinkers by their parents.
Ans
$\times 1$

1. Brought of
$\times 2$
2. Brought in
3. Brought up
$\times 4$
4. Brought as
Q. 2 Choose the correct preposition.

As it started to rain, the snail withdrew umbrella.
Ans
X1. from

- 2. Into
$\times 3$ for


人4. along

## Q. 3 Select the most appropriate option to complete the sentence.

I know she is not experienced for this job but her communication skills seem to be far
$\qquad$ than the other candidates who were interviewed today.
Ans < 1. Best
< 2. good

X
3. More good
4. Better

Q. 4 | Select the most appropriate option to complete the sentence. |
| :--- |
| This book is |
| and $I$ will not lend it to |
| Ans | 1. My, yours $^{\text {2. My, you }}$

3. Mine, yours
4. Mine, you
Q. 5 Choose the appropriate word to complete the phrase. Sidharth and Madhuri decided to call $\qquad$ their wedding just one week before the ceremony.
Ans
> ${ }^{2}$ up
X3. On
X4. In
Q. 6 Select the misspelt word.

Ans


- 2. Jubiliant

X 3. Permanent

- 4. adamant
Q. 7 Which part of the sentence contains an error?

I was walking down the road when all of the sudden it started raining cats and dogs.
Ans

1. it started raining cats and dogs.
2. down the road
X.I was wa king
3. when all of the sudden

## Q. 8 Choose the word which can be used in place of the words underlined.

 She hates eating meat, and all her friends are eaters of meat and chicken.Ans

1. Lacto-vegetarian

X 2. Non-Vegan
$X$
3. Vegetarian
4. Non-vegetarian
Q. 9 Which conjunction can be used for this sentence?
Sudha is an extrovert

Ans | 1. so |
| :--- |
| 2. Also |
| 3. Whereas |
| 4. When |

Q. 10 Pick the most appropriate synonym ofVicinity
Ans
X1. Removal
2. surrounding

X 3. Separation
<4. Distance

Q. 13 Choose the most appropriate option to complete the sentence. The Western Coastal Plains are found $\qquad$ Gujarat.

Ans
入1.On

- 2 . $\ln$

X3.At
<4. For


[^0]Q. 1 If $\frac{2-\sqrt{5}}{2+\sqrt{5}}-\frac{2+\sqrt{5}}{2-\sqrt{5}}=\mathrm{a}+\mathrm{b} \sqrt{5}$, then what is the value of $(\mathrm{a}-\mathrm{b})$ ?

Ans
<1.8
> 2.18

- $3 .-8$
>4. ${ }^{20}$
Q. 2

If $x=\frac{2}{1-\sqrt{2}}$, then find the value of $x^{2}+4 x+3$.
Ans
X 1.23
(2. $7-16 \sqrt{2}$

- 3.7

X4. $23+16 \sqrt{2}$
Q. 3 The curved surface area of a cylinder is 484 sq . cm . If height of the cylinder is 7 cm , then what is the volume of the cylinder (in cubic cm )?
(Use $\pi=\frac{22}{7}$ )
Ans
X1.2650
>2. 2200

- 3.2662
>4. 2750


[^1]Ans
X 1.5120
> 2.2880
$X$
3. 3840
4. 5760
Q. 5 If cost of 5 computer keyboards is Rs 750, then what is the cost of 8 keyboards (in Rs)?

Ans
$\times 1.1150$
入 2.1280
v 3.1200
Х 4.1250
Q. $6 A$ is twice as efficient as $B$ and completes a work in 12 days less than $B$. They worked together for 3 days and then $A$ left the work. In how many days will $B$ alone complete the remaining work?
Ans


Х 2.20
> 3.24
X4. 18
Q. 7 The ratio between two numbers is 6:11. If 100 and 50 are added to the first and the second number respectively, then the ratio becomes $10: 17$. What will be the ratio when 50 is subtracted from the first number and added to the second number taken initially?
Ans

- $1.1: 2$

X2. 8:13
> $3.2: 3$
X4.8:15

Q. 8 A shopkeeper bought shirts at 6 for Rs 1800 and sold them at 5 for Rs $\mathbf{1 8 0 0}$. What is his profit percentage?
Ans
-1.20
> 2.183. 15
4. 21
Q. 9 In the wholesale market, prices of vegetables increased by $5 \%$. In the next week, these further increased by $20 \%$ and in the next week, these decreased by 5\%. Find the overall increase percentage in the prices after 3 weeks.
Ans

- 1.19 .7
>2. 20.3
Х 3.20
X

4. 30
Q. 10 Find the time taken by a train of length 480 m running at $108 \mathrm{~km} / \mathrm{h}$ to cross an electric pole (in seconds).

| Ans | > 1.12 |
| :---: | :---: |
|  | - 2.16 |
|  | > 3.15 |
|  | >4.10 |

Q. 11 Dalip can row 42 km downstream in 2 hours and the same distance upstream in 2 hours and 48 minutes. How much time will he take to row 31.5 km downstream and 22.5 km upstream?

Ans
<1.2h 50 m

- 2.3 h

X3.3h15m
Х4.3h5m

Q. 12

A circle is drawn in a rectangle in such a way that it touches both the longer sides of the rectangle. If the radius of the circle is two-fifth of the longer side of the rectangle, then find the ratio of the area of the rectangle excluding the circle to the area of the circle.
(Use $\pi=\frac{22}{7}$ )
Ans
X1.13:23
X $2.6: 11$
(3.12:25

- $4.13: 22$
Q. 13 Following table shows the earning (in Rs 1000) of 5 persons $A, B, C, D$ and $E$ over the months.What is the ratio of earning of $A$ in March and May taken together to that of $E$ in March and June taken together?

| Month/ <br> Persons | March | April | May | June | July |
| :--- | :--- | :--- | :--- | :--- | :--- |
| A | 24.2 | 25.5 | 25.8 | 26 | 26.5 |
| B | 23.5 | 24.2 | 25.5 | 27 | 26.8 |
| C | 25.5 | 24.8 | 26.5 | 24 | 28.2 |
| D | 24.3 | 24.7 | 25.2 | 27 | 28.8 |
| E | 25 | 26.9 | 27.6 | 27.5 | 26.2 |

Ans

- $1.20: 21$
>2. 181:175
X $3.25: 26$
>4.250:263
Q. $14 A$ and $B$ can do a work in 12 and 20 days respectively. They worked together for 2 days and then C joined them. This allowed them to complete the whole work in a total of 5 days. In how many days can C alone complete the whole work?
Ans

$\times 2.7$

Q. 15 The average of 10 numbers is 26.5 . If the average of first 6 numbers is 25 and the average of last 6 numbers is 29 , then what is the average of the 5 th and the 6 th number?

Ans

1. 292. 29.2

- 3.29 .54. 28
Q. 16 The value of a new Laptop depreciated by $5 \%$ in the first year, by $10 \%$ in the second year and by $15 \%$ in the third year. If the present value of the Laptop is Rs 43605, then for how much (in Rs) was the Laptop purchased?
Ans
X 1.57500
- 2.60000

X 3.58000
$\times 4$
4. 56000
Q. 17 Find the value of in $0.35 \times 0.25 \times=1.75$

Ans
X1.2
Х ${ }_{2} 0.2$
v 3.20
>4. 200
Q. 18 If the difference between the compound interest and the simple interest earned on a certain sum at $12 \%$ per annum in 2 years is Rs 675 , then what is the sum (in Rs)?
Ans
X1.46578
X2. 46500
X 3.486754. 46875
Q. 19 Find the greatest number 281953 k such that it is divisible by 3 but not by 6 .

Ans


1. 2819539
2. 2819535

X
3. 2819538
<4. 2819532
Q. 20 Four men can do a work in 3 days which 6 women can do in 4 days or 9 boys in 4 days. How many days will 1 man, 2 women and 3 boys working together take to do the same work?
Ans
$\times 1.4 \frac{3}{4}$

- 2.4

X 3. $3 \frac{1}{2}$
X4. $4 \frac{1}{2}$
Q. 21 Product of two natural numbers is 135 . If sum of their squares is 306 , then what is the smaller number?
Ans

- 1.9
$\times 2.3$
X 3.15
$\times 4.5$
Q. 22 A trader sells his goods at a discount of $8 \%$. He still makes a profit of $15 \%$. In order to make a profit of $\mathbf{2 0 \%}$, how much percent discount should he allow?
Ans

<2. 5
>3.3.5
>4.3

Q. 23 The average weight of 44 students of section $A$ is 44.8 kg and that of 40 students of section $B$ is 44.2 kg . If 2 students of section $A$ are shifted to section $B$, then the average weight of the students in both the sections become equal. What is the average weight of the two students (in kg ) who were shifted from section $A$ to section $B$ ?
Ans
>1.50.6
$\checkmark 2$

2. 50.8

X 3.49 .5
>4.50.5
Q. 24 A sum of money amounts to Rs 100000 after 4 years and to Rs 156250 after 6 years on compound interest. What is the sum (in Rs)?

Ans

- 1.40960

X2. 41500
> 3.42000
>4.40000
Q. 25 Find the sum of value of k and its reciprocal from the following equation.
$\frac{2}{7}$ of $\frac{3}{4}$ of $\frac{7}{10}$ of $k=7 \frac{1}{2}$
Ans
$\times 1.40 \frac{1}{40}$
X2. $22 \frac{1}{22}$
$\times 3.30 \frac{1}{30}$

- 4. $50 \frac{1}{50}$
Q. 26 Sum of two numbers is 2750 . If the first number increases by $10 \%$ and second number increases by $20 \%$, then their sum becomes 3170 . Find the positive difference between the two numbers.

Ans

>4. 160
Q. 27 What is the value of $\frac{2 \mathrm{n}-\mathrm{m}}{3 \mathrm{n}+\mathrm{m}}$, if $1.05 \mathrm{~m}=0.035 \mathrm{n}$ ?

Ans
$\times 1 . \frac{1}{2}$
-2. $\frac{59}{89}$
-3. $\frac{59}{91}$
$\times 4 . \frac{61}{91}$
Q. 28 A train passes 200 m long platform in 30 seconds and a man standing on the platform in 18 seconds. What is the speed of the train (in $\mathrm{km} / \mathrm{h}$ )?
Ans
<1.58
>2. 56
X 3.55

- 4.60
Q. 29 Which is the greatest 4-digit number which is divisible by $12,15,20$ and $25 ?$

Ans
Х 1.9980
Х 2.9999
>3. 9996

- 4.9900

Q. 30 Simplify the following expression.

$$
\frac{(0.03)^{2}-(0.01)^{2}}{0.05-0.03}-\frac{(0.2)^{3}-(0.2)^{2}}{(0.2)^{5}}
$$

Ans

1. 100.04
>2. 10.04
>3. 100.4
>4. 10.004
Q. 31

If $\sqrt[3]{5 x-4}-6=0$, then what is the value of $\sqrt{2 x-7}$ ?
Ans
X1.3
$\times 2.4$
X 3.6

- 4.9
Q. 32 What will be the remainder when $\left(132^{8}-68^{8}\right)$ is divided by 200 ?

Ans
X 1.112
X ${ }_{2}{ }_{12}$

- 3.0

X4. 102
Q. 33 A path has been developed around a circular park. Inner and outer circumferences of the path are 308 m and 352 m respectively. Find the area of the path (in sq. m ).
$\left(\right.$ Use $\left.\pi=\frac{22}{7}\right)$
Ans
Х 1.2420

- 2.2310


Х 3.2500
Х4.2280

Q. 34 The average of 10 consecutive odd numbers is 60 . What is the average of the three greatest numbers and the numbers 44 and 60 ?
Ans

- 1.61
>2. 63
X 3.62
X 4.65

[^2]Q. 1 Select the option that is similar to the key word given below: Ear

Ans

- 1. Nose

X2. Lungs
>3. Liver
4. Kidney
Q. 2 Select the option that is related to the third term in the same way as the second term is related to the first term
7:64::11:?
Ans
Х 1.121

- 2.144
$\times 3.132$
<4.111
Q. 3 In a code language, MUSIC is coded as NFHRX; TONIC is coded as GLMRX; and BOOST is coded as YLLHG. Then, how would MOIST be coded in that language?
Ans <1. NMSGH

2. NLRHG

X 3. MNRGH
4. NRSGH
Q. 4 Select the number that will come next in the number series. 99, 92, 83, 71, 58, ?
Ans
X1.47

- 2.43
>3.45
入 4.41
Q. 5 Azhar bought a piano for Rs. 12,000; then he spent Rs. 3,500 on repairs and renovation. For the next 3 months, he lent it to a music company at a monthly rent of Rs.1,500. After 3 months, he sold the piano to the same music company for a price of 14,300. Did Azhar make profit or loss in the entire transaction? Select the correct option.
Ans
Х 1. Profit of Rs.2,300
(2. Loss of Rs.2,300

X 3. Loss of Rs.1,200

- 4. Profit of Rs.3,300
Q. 6 In a family there are 3 married couples, 2 married sons, 1 grandson, 3 fathers, 3
mothers, 2 mothers-in-law, 2 fathers-in-law, 2 daughters-in-law, 2 unmarried daughters,
2 unmarried granddaughters and 1 unmarried great granddaughter. What is the LEAST
number of members in the family?
Ans
Х 1.21
>2.7
X 3.12
- 4.8
Q. 7 Three out of the four figures - A, B, C and D - are different from figure Q. Select the figure that is similar to figure $Q$.

Q. 8 Sasikala is Malathi's only daughter. Pavan is Sasikala's father, Umesh's only son. How is Pavan's daughter, Navya related to Sasikala?
Ans
- 1. Niece
> 2 . Cousin
X3. Aunt4. Daughter
Q. 9 Select the option that is related to the third term in the same way as the second term is related to the first term
DL:JR: FN:?
Ans
X1.KS
X $2 . \mathrm{LS}$
X3.MU
- 4. LT
Q. 10 In a code language, DIAL is coded as LAID; MOOD is coded as DOOM; and EVIL is coded as LIVE. Then, how would PLUG be coded in that language?
Ans
X1.LUPG
X ${ }_{2}$ GLUP
X3. GLUE
* 4. GULP
Q. 11 Select the mirror image of the following figure.


## BLISSFUL

ans $\times$ BГIZ2tกГ
$\checkmark$ JU722IJタ

×.JU7SSIJ8

Q. 12 Select the option that is similar to the pair given below:

Natural : Artificial
Ans
X 1. Fiction : Legendary
2. Optimism : Pessimism

- 3. Revolt : Rebellion

Х4. Generous : Exquisite
Q. 13 Select the option that is related to the third term in the same way as the second term is related to the first term
50 : 125: : 70:?
Ans
>1.275
X2.375

- 3.343
>4. 243
Q. 14 Select the image that will be formed after the unfolded net of the cube is folded inwards to form the cube.


Ans

Q. 15 What is the maximum number of squares in this image?


Ans
X 1.24

- 2.21
> 3.16
X 4.19
Q. 16 Three out of the following for options share a similarity. Select the option that is different from the others.
Ans

Q. 17 Select the option that is similar to the pair given below: Silk : Sericulture
Ans
Х1. Aviculture: Apes
- 2. Fish : Pisciculture

3. Silviculture : Silver
4. Fodder: Horticulture
Q. 18 Three out of the four figures - A, B, C and D - are different from figure Q. Select the figure that is similar to figure $\mathbf{Q}$

Q
A
B
C
D

Ans
>1.c
$\checkmark$
2. B
>3.0
<4.4
Q. 19 Select the number that will come next in the number series. $0,2,6,14,30,62$, ?
Ans
>1. 124

- 2.126
>3.130
<4.128
Q. 20 What the difference between the greatest and smallest 3-digit even numbers?

Ans
X 1.986
> 2.896

- 3.898
>4.893

Q. 21 Three out of the following for options share a similarity. Select the option that is different from the others.
Ans
X1. Pascal
< 2 . Newton
- 3. Candela
$\times$

4. Watt
Q. 22 Select the option that is related to the third term in the same way as the second term is related to the first term
Malaria : Mosquito : : Plague : ?
Ans
(1. Virus

X 2. Bacteria
X3. Bat

- 4 . Rat
Q. 23 Select the option that is similar to the key word given below: Patna

Ans

1. Thiruvananthapuram
(2. Allahabad

X3. Mysuru
4. Ahmedabad
Q. 24 Select the image that shows the correct water image of the following figure.

QUESTION
Ans
$\times$ VOIT2ЭUO x NOILSヨOO

- OnE2IIOИ * ONES $\perp$ IOИ

Q. 25 What is the total number of cubes in the 3-D figure given below? (Assume that the entire arrangement is made up of the cubes)


Ans
X1.25

- 2.32

X 3.30
X 4.27
Q. 26 D's mother H is the only daughter-in-law of Z . Z's husband P has two sons only, named $X$ and $Y$. How is D's father related to $P$ ?
Ans
1 2. Nephew
2. Father

<4. Grandson
Q. 27 Select the option that is related to the third term in the same way as the second term is related to the first term.
Tokyo : Yen : : Moscow: ?
Ans
X1. Dollar
2. Ruble
$X$
3. Pesos
<4. Russia
Q. 28 What is the maximum number of triangles in this image?


Ans
X 1.10
> 2.14
> 3.19

- 4.17
Q. 29 The product of two consecutive odd numbers is 483 , and their sum is 44 . What is the square of the smaller of these 2 numbers?

Ans
>1.400
v 2.441
>3.484
人4.529
Q. 30 Select the option that will replace the question mark and complete the series correctly.


Ans

Q. 31 Mandakini's father, Himalaya, is the only son-in-law of Sagar. Ganga has only two daughters, Yamuna and Kaveri; one of them is married, and has a daughter. How is Yamuna's only niece, Mandakini related to Sagar?
Ans

1. Daughter
2. Sister-in-law

- 3. Granddaughter
<4. Niece

Q． 32 In a code language，green is called blue；blue is called red；red is called orange；and orange is called white．Then，what would be the colour of peas in this code language？

Ans
－1．Blue
X 2．orange
＞3．Red
＜4．White

Q． 33 In a code language，ROOM is coded as＊＠＠\＆；POOR is coded as \＃＠＠＊；ROME is coded as＊＠\＆\＄；and ROAM is coded as＊＠\％\＆．Then，how would POEM be coded in that language？
Ans
入1．\＆＠\％\＃
v 2．\＃＠\＄\＆
入3．＠＊\％\＃
入4．\＃\＄＠\＆

Q． 34 Select the number that will come next in the number series．
$4,10,18,28,40,54$ ，？
Ans
Х 1.68
X 2.69
－ 3.70
$\times 4.75$


Q． 1 A vibrating system consists of a mass of 200 kg ，spring stiffness of $80 \mathrm{~N} / \mathrm{mm}$ ．The natural frequency of vibration of the system is
Ans
X $1.5 .0 \mathrm{rad} / \mathrm{s}$
X2． $2.5 \mathrm{rad} / \mathrm{s}$
－ $3.20 \mathrm{rad} / \mathrm{s}$
X4． $40 \mathrm{rad} / \mathrm{s}$
Q. 2 The unbalanced vertical force, which tends to slide one portion of the beam upward or downward, is called as

Ans

1. Body force
v 2. Shear force
3 3. Reactive force
2. Bending force
Q. 3 In the MIG welding process, a lot of spattering occurs when the shielding gas used is

Ans

1. Mixture of Argon
> 2 . Argon
2. Helium4. Carbon Dioxide
Q. 4 Long cast-iron pipes of uniform thickness are manufactured by

Ans

1. Green Sand casting method
2. Lost wax method

X
3. Die casting method
4. Centrifugal casting method

Question ID : 50389010768
Q. 5 In a reciprocating engine, the primary direct crank makes an angle $\theta$ with the line of stroke. Then the secondary direct crank will make an angle of
Ans

$\times 2 . \theta / 4$

- $3.2 \theta$
>4. ${ }^{1}$
Q. 6 The performance of a steam cycle in a power plant is compared with a standard process of

Ans

- 1. Rankine cycle

Х 2. Carnot cycle
3. Air standard cycle4. Constant pressure cycle
Q. 7 At constant pressure, heat energy of 1800 J supplied to 2 kg of fluid, which cause a rise in temperature of 15 degree $\mathbf{C}$. The average specific heat of the fluid is
Ans
入1. $\mathrm{Cp}=30 \mathrm{~J} / \mathrm{kg}^{\circ} \mathrm{C}$

- 2. $\mathrm{Cp}=60 \mathrm{~J} / \mathrm{kg}^{\circ} \mathrm{C}$

X3. $\mathrm{Cv}=60 \mathrm{~J} / \mathrm{kg}^{\circ} \mathrm{C}$
(4. $\mathrm{Cv}=30 \mathrm{~J} / \mathrm{kg}^{\circ} \mathrm{C}$
Q. 8 A Pelton wheel with a mean diameter D has the jet diameter d . The number of buckets required for this impulse turbine is
Ans
$\times 1 \cdot \frac{D}{2 d}+10$
X2. $\frac{2 D}{d}+15$
3. $\frac{D}{2 d}+15$

X4. $\frac{2 D}{d}+10$
Q. 9 The total weight of a body is an example for a

Ans
1 1. Distributed Area force

Q. 10 Generally, the bill of material does not consist of

Ans

1. Part number

- 2. Price of the part

3. Name of the part
4. Specifications of part
Q. 11 The fundamental property of material able to resist abrasion is called as

Ans

1. Hardness

Х 2. Toughness
X 3. malleability
Х 4. Resilience
Q. 12 In TIG welding, the welding zone is shielded by an atmosphere of

Ans

1. Hydrogen gas

Х 2. Carbon dioxide gas

- 3. Argon gas

4. Oxygen gas
Q. 13 An ideal reciprocating air compressor demands less work to run if the compression follows
Ans
Х 1. Reversible adiabatic process
Х 2. adiabatic process

- 3. isothermal process

X 4. non-isothermal process

Question ID: $\mathbf{5 0 3 8 9 0 1 0 7 5 0}$
Status: Answered
Chosen Option: 3
Q. 14 The power transmitted through the pipe is maximum when the head loss due to friction in the pipe is
Ans
-1.1/3 of the total supply head

2. 2/3 of the total supply head

X 3.1/2 of the total supply head
X $4.1 / 4$ of the total supply head
Q. 15 The hardness of the steel can be reduced considerably by the treatment of:

Ans
1 1 . Normalizing
X 2. Hardening
3. Normalizing and hardening both

- 4 . Annealing
Q. 16 In the Nitriding process for steels to harden the surface, the gas used is

Ans
X 1 . Carbon Dioxide
2. Ammonia
3. Hydrogen

X4. Oxygen

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Question ID : \(\mathbf{5 0 3 8 9 0 1 0 7 6 4}\)
Status: Answered
Chosen Option : 2
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Q. 17 The concept of internal energy is discussed in

Ans

1. Second Law of Thermodynamics
2. Thermodynamic Zeroth Law

X
3. Third Law of Thermodynamics
4. First Law of Thermodynamics
Q. 18 A vehicle of mass 1200 kg is moving at a speed of $72 \mathrm{~km} / \mathrm{h}$. The amount of energy to be absorbed by the brakes to stop the vehicle is
Ans
Х 1.1440 kJ
Х 2.720 kJ
X 3.480 kJ
4. 240 kJ

Question ID: $\mathbf{5 0 3 8 9 0 1 0 7 2 8}$
Status: Answered
Q. 19 A simply supported beam of $\operatorname{span} 4 \mathrm{~m}$ and $\mathrm{I}=12 \times 10^{6} \mathrm{~mm}^{4}$ is subjected to a central load of 9 kN . The deflection of the beam when $\mathrm{E}=200 \mathrm{GPa}$, is
Ans
X1. 15 mm
X 2.0 .037 mm3. 5 mm

X 4.0 .074 mm
Q. 20 The absolute temperature $(\mathrm{K})$ scale needs only one fixpoint, which is the

Ans

1. Normal body temperature
2. Boiling point water

X
3. The melting point of ice

4
4. The triple point of water
Q. 21 Transfer of heat from one part of a substance to another by lattice vibration is called

Ans
>1. Radiation
2. Conduction

X 3. Natural Convection
4 4. Forced Convection
Q. 22 The strain energy stored in a body due to the external loads is known as

Ans
X 1. Proof Resilience

- 2. Resilience

3. Modulus of Resilience

X4. Resonance
Q. 23 The moment of inertia about X - X axis for a hollow rectangular section with external dimensions breadth 6 mm , depth 8 mm and internal dimensions, breadth 3 mm and depth 4 mm respectively, is

Ans



Ans $\quad$ 1. fundamental deviation
2. upper deviation

X 3. actual deviation
X 4. lower deviation
Q. 25 The allowance for the liquid shrinkage is considered in designing casting patterns. The reduction in the volume of cast metal occurs during
Ans

- 1. Cooling of liquid metal to solid-state

Х 2. Due to ramming
X 3. mould cooling
X4. Rise in volume of a raiser
Q. 26 A frame is made with four joints and five members. This frame is a

Ans
X 1. Redundant frame
2. Perfect frame

X 3. Imperfect frame
X4. Deficient frame
Q. 27 A mirror image for a 2D reflection is generated relative to an axis of reflection by rotating the object by

Ans
Х 1.360 degree
⒉ 90 degree
X 3.270 degree
-4. 180 degree

Question ID : $\mathbf{5 0 3 8 9 0 1 0 7 8 2}$ Status: Answered
Chosen Option : $\mathbf{4}$
Q. 28 A number of forces are acting simultaneously on a particle. The resultant of these forces will have the same effect as produced by all the forces. This principle is known as

Ans

1. Transmissibility of forces

X 2. Resolution of forces
3. Physical independence of forces
4. Equilibrium of forces

Question ID: $\mathbf{5 0 3 8 9 0 1 0 7 0 3}$
Status: Answered
Chosen Option : 2
Q. 29 A rectangular steel bar of size $100 \times 25 \times 20 \mathrm{~mm}$ has strains in $\mathrm{x}, \mathrm{y}$ and z directions, $0.0065,0.0025$ and 0.002 respectively. The change in volume due to these strains is

Ans
$X$ 1. $366.6 \mathrm{~mm}^{3}$
X ${ }^{2} .625 \mathrm{~mm}^{3}$

- 3. $550 \mathrm{~mm}^{3}$

X $4.183 .3 \mathrm{~mm}^{3}$

## Q. 30 CNC machine operator can set the zero point at any position on the machine table

 This feature is calledAns
$X$ 1. Machine zero
X 2. Fixed zero
$\times$
3. Fixed origin
4. Floating zero
Q. 31 The lattice structure of a ferrite iron at room temperature is

Ans

1. Close packed hexagonal

X 2. Cubic
X 3. Face centred

- 4. Body centred
Q.32 A vernier caliper has main scale with 10 divisions for 1 cm and vernier scale has 10 divisions for 9 mm . The least count of the caliper is

Ans
Х 1.0 .2 mm
X 2.0 .02 mm
3. 3.1 mm
$\times 4$
4. 0.01 mm

Q. 33 In a simple Lever of the third order, the position of effort, load and fulcrum is

Ans

1. The load is in between the fulcrum and the effort on the same side of the fulcrum
2. The fulcrum is in between the effort and the load

3 3. The effort and the load are equidistance to the fulcrum on either side
v. 4. The effort is in between the fulcrum and the load on the same side of the fulcrum

Question ID : $\mathbf{5 0 3 8 9 0 1 0 7 0 4}$
Q. 34 For the Taylor tool life equation, $\mathrm{VT}^{\mathrm{n}}=\mathrm{C}$, the value of n for ceramic tools is

Ans
v 1.0 .40 to 0.60
X 2.0 .20 to 0.25
X 3.0 .25 to 0.40
X4. 0.1 to 0.2
Q. 35 The water is flowing through a pipe with a mean velocity of $2 \mathrm{~m} / \mathrm{s}$. The approximate kinetic head of water flow is
Ans
$\times 1.0 .4 \mathrm{~m}$
X2. 2.0 m3. 0.2 m
4.1 .0 m
Q. 36 The open-circuit voltage range for an AC electric arc welding is

Ans
X $1.220-440 \mathrm{~V}$
$X$
2. $100-210 \mathrm{~V}$

X
3. $210-440 \mathrm{~V}$
4. $50-90 \mathrm{v}$
Q.37 A casting of volume V and the surface area is cooled in an open-air naturally. The time required for solidification of casting is

Ans

1. directly proportional to V/A

- 2 directly proportional to (V/A) ${ }^{2}$

3. inversely proportional to V/A
$X$ 4. Inversely proportional to $(\mathrm{V} / \mathrm{A})^{2}$

Q. 39 A balloon is floating in the air and is in equilibrium. The relationship between the centre of gravity and the centre of buoyancy

Ans

1. the centre of buoyancy and the centre gravity at different points on the same horizontal plane
X
2. the centre of gravity is above the centre of buoyancy

X
3. the centre of gravity and the centre of buoyancy are at the same point
4. the centre of gravity is below the centre of buoyancy
Q.40 A single plate disc clutch is used to transmit torque with the axial load $W$. The mean radius of the surface of friction material is $R$, and the coefficient of friction for the clutch material is $\mu$. The frictional torque transmitted for a case of uniform axial wear is
Ans
Х1. T=2( $\mu \mathrm{WR})$
X2. $\mathrm{T}=\pi(\mu \mathrm{WR})$

- 3. $T=\mu W R$

X4.T=1/2 ( $\mu \mathrm{WR}$ )
Q. 41 When a tensile specimen loaded beyond the yield point, and then the load is released.

The elastic strain recovery is indicated on the stress-strain curve as a line
Ans

1. Along the original elastic curve

Х 2. Along Y - axis, origin to yield stress

- 3. Along X-axis, vertical line from the point of release to return point

4. Tangent to the curve at the yield point
Q. 42 A wheel accelerates uniformly from a velocity of $10 \mathrm{rad} / \mathrm{s}$ to $60 \mathrm{rad} / \mathrm{s}$ in 20 seconds. What is its angular acceleration?
Ans

Q. 43 The "etch factor" in the chemical machining process is given by the ratio

Ans $\times 1$. tool wear/ Workpiece wear
Х 2. Depth of cut/ Undercut

- 3. Undercut/depth of cut

4. Workpiece wear/tool wear
Q. 44 A shaft is subjected to a bending moment of 30 Nmm and a twisting moment of 40 Nmm . The equivalent twisting moment on this shaft is
Ans
X 1.140 Nmm
2.50 Nmm
X 3.10 Nmm
$\times \quad 4.70 \mathrm{Nmm}$
Q. 45 The approximate content of Carbon in the Eutectoid Steel is

Ans
X1.0.4 \%

- $2.0 .8 \%$

Х $3.1 .2 \%$
>4. $0.25 \%$
Q. 46 The smallest circle that can be drawn from the centre of the cam and tangent to the pitch curve of a cam with a roller follower is

Ans

1. Pressure circle
2. Pitch circle

X 3. Base circle

- 4. Prime circle

Question ID : $\mathbf{5 0 3 8 9 0 1 0 7 4 7}$
Status: Answered
Chosen Option : 1
Q. 48 In the metal forming process, the value of stress required for continuous material deformation is known as
Ans

1. Ultimate stress
2. Flow Stress

X 3. True stress
4. Proof Stress
Q. 49 A compressive load of 2.4 kN acts on a circular bar of $200 \mathrm{sq} . \mathrm{mm}$ area and 20 mm high. It experiences a compression of 0.15 mm . Then, the Young's Modulus of the material is

Ans
X 1.3200 MPa
X 2. 120 MPa

- 3. 1600 MPa

X 4.1500 MPa
Q. 50 The term (h-T.S) in deriving the maximum work done for a steady flow system is known as

Ans
X 1. Van-der function
X 2. Rankine function
Х 3. Helmholtz function

- 4. Gibbs function
Q. 51 Control charts for the attribute are concerned with

Ans

1. Checking if the variable is out of control
2. The actual measurement of the parameter, comparing with a standard
3. Qualitative checking of defects
4. Direct measurement of the variable for control

Ans
en
Q. 52 In under damped vibrating system, if $x_{1}$ and $x_{2}$ are the successive values of the amplitude on the same side of the mean position, then the logarithmic decrement is equal to
Ans
$X_{1} \cdot \log \left(x_{2}+x_{1}\right)$
X 2. $\log \left(x_{2} / x_{1}\right)$
X 3. $\log \left(\mathrm{x}_{2}-\mathrm{x}_{1}\right)$

- 4. $\log \left(\mathrm{x}_{1} / \mathrm{x}_{2}\right)$


## Q. 53 Braking jets are used in turbines to

Ans1. To bring the turbine to rest
$\times 2$
2. Reduce the speed of turbine while running
3. To keep the speed of turbine constant

Х 4. Used to regulate the speed according to load
Q. 54 Two forces of equal magnitude ' $F$ ' acts on a particle, and the angle between these forces is $\theta$. Then the resultant of these forces is given by
Ans
X 1. $2 \mathrm{~F} \sin (\theta / 2)$

- 2. $2 \mathrm{~F} \operatorname{Cos}(\theta / 2)$

X $3 . \mathrm{F} \mathrm{Cos}^{2}(\theta / 2)$
X4. $\mathrm{F} \mathrm{Sin}^{2}(\theta / 2)$
Q. 55 A body, which can retain its shape and size, even it is subjected to external forces, is called
Ans
X 1. Elastic body
Х 2. Solid-body
3. Flex ble body

- 4. Rigid body

Question ID: 50389010701
Status: Answered
Chosen Option : 1
Q. 56 The true stress-strain relations of plastic deformation at which necking begins may be approximated. The value n for steel is $\sigma_{T}=K \varepsilon_{T}^{n}$ The value n for low carbon steel is

Ans

- 1.0 .21
>2. 0.16
X3.0.44
>4.0.12
Q. 57 A stone is dropped from the top of a building, which is 8 m high. The final velocity of the stone when it hit the ground is

Ans
X $1.2 \mathrm{~m} / \mathrm{s}$2. $4 \sqrt{g} \mathrm{~m} / \mathrm{s}$
$\times 3.2 \sqrt{g} \mathrm{~m} / \mathrm{s}$
X $4.4 \mathrm{~m} / \mathrm{s}$
Q. 58 The perpetual motion machine of the first kind is impossible. This statement is the corollary of
Ans
X 1. Second Law of Thermodynamics
X 2. Thermodynamic Zeroth Law
$\times$
3. Third Law of Thermodynamics
4. First Law of Thermodynamics
Q. 59 The ratio of the relative lateral strain (normal to the applied load) to the relative axial strain (in the direction of applied load) is called the:
Ans

1. Einstein's ratio

Х 2. Young's ratio
3. Pareto's ratio

4. Poisson's ratio

Q. 60 Water is flowing through a square pipe 100 mm side with an average velocity of 10 $\mathrm{m} / \mathrm{s}$. The rate of flow of water is

Ans
X $1.1000 \mathrm{lt} / \mathrm{s}$2. $0.1 \mathrm{~m}^{3} / \mathrm{s}$

X
3. $1000 \mathrm{~m}^{3} / \mathrm{s}$

X
4. $10 \mathrm{ltt} / \mathrm{s}$
Q. 61 A duel cycle is one in which the heat is supplied at

Ans1. Constant volume and Constant pressure compression

X 2. Constant pressure and Isentropic compression
X 3. Isentropic and Adiabatic compression
Х 4. Constant volume and Isentropic compression
Q. 62 Which of the following is the usual (approximate) composition of the soft solder used in soldering?

Ans

1. Lead 80\% and Tin 20\%

- 2. Lead 63\% and Tin 37\%

3. Lead $90 \%$ and Tin 10\%4. Lead $37 \%$ and Tin $63 \%$
Q. 63 In a flywheel, the maximum and minimum speeds in a cycle are 180 and 120 rpm, respectively. Then, the coefficient of fluctuation of the speed is
Ans
Х1.0.6
X2.0.8

- 3.0
>4.0.9

Question ID : $\mathbf{5 0 3 8 9 0 1 0 7 5 7}$
Status: Answered
Chosen Option : $\mathbf{4}$
Q. 65 According to the law of collision of elastic bodies, the value of Coefficient of Restitution (e) for the two inelastic bodies is

Ans
$X 1 . e=\infty$
X2.e=2
Х3.e=1

- 4. $\mathrm{e}=0$
Q. 66 A refrigerator absorbs the heat of $27 \mathrm{~kJ} / \mathrm{s}$ at minimum temperature. The work required to run the refrigerator if the coefficient of performance is 3 .
Ans
- $1.9 \mathrm{~kJ} / \mathrm{s}$

Х $2.81 \mathrm{~kJ} / \mathrm{s}$
Х $3.54 \mathrm{~kJ} / \mathrm{s}$
X4.27 kJ/s
Q.67 An oil of 2.5 litre weighs 5 N at room temperature. The specific weight of the oil is

Ans

- $1.2 \mathrm{kN} / \mathrm{m}^{3}$

X2. $2 \mathrm{~N} / \mathrm{m}^{3}$
X ${ }^{3 .} 0.08 \mathrm{~N} / \mathrm{m}^{3}$
X ${ }^{4} .12 .5 \mathrm{~N} / \mathrm{m}^{3}$
Q. 68 A reversible engine with $25 \%$ operates with a higher temperature of 127 degree C. Then the sink temperature is

Ans
Х1.54 Degree C
Х 2.31 .25 Degree C
X 3. 100 Degree C4. 27 Degree C

Q. 69 The relationship between Young's modulus ( E ) and modulus of rigidity ( G ) using the Poisson's ratio $\mu$ is

Ans

$$
\begin{aligned}
& \text { 1. } G=\frac{E}{2(1+\mu)} \\
& \text { Х2. } G=\frac{E}{2(1-\mu)} \\
& \text { X 3. } E=\frac{2 G}{(1+\mu)} \\
& \times 4 . E=\frac{G}{2(1+\mu)}
\end{aligned}
$$

Q. 70 The nominal thickness of the boundary layer is defined when the velocity reaches the velocity of the free stream by
Ans

Q. 71 A system in which the energy or matter flows into or out of the system is called as

Ans

- 1. Open System

2 2. Adiabatic system
X 3. Isolated System
X4. Transient System
Q.72 A tank carries an ideal gas at an absolute pressure of 4 bar at 27 degree $C$. If the temperature is increased to 60 degree $C$. the pressure inside the tank if

Ans
1.4 .44 bar
$\times 2.2 .22 \mathrm{bar}$
$\times$
3.8 .88 bar
$\times 4.5 .55 \mathrm{bar}$
 fixed, and the other end is hinged, is

[^3]Q. 74 The expression for Notch Sensitivity Factor q , in cyclic loading, using fatigue stress concentration factor $\mathrm{K}_{\mathrm{f}}$ and Theoretical stress concentration factor $\mathrm{K}_{\mathrm{t}}$, is
Ans
\[

$$
\begin{aligned}
& \text { X. } q=\frac{K_{f}+1}{K_{t}+1} \\
& \text { 2. } q=\frac{K_{f}-1}{K_{t}-1} \\
& \text { X 3. } q=\frac{K_{f}+1}{K_{t}-1} \\
& \text { X 4. } q=\frac{K_{t}-1}{K_{f}-1}
\end{aligned}
$$
\]

Q. 75 The pressure ratio per stage for a centrifugal compressor is

Ans
Х1.16:1

X 2.8 .1

- $3.4: 1$
>4. 10:1
Q. 76 A double fillet weld is used to join the steel plates of 5 mm thick for a length of 20 mm . The allowable tensile stress for the weld metal is 100 MPa . The tensile strength of the joint is
Ans

Q. 77 An oil having kinematic viscosity $15 \times 10^{-4} \mathrm{~m}^{2} / \mathrm{s}$ is flowing through a pipe of 300 mm diameter. For the velocity of oil flow $25 \mathrm{~m} / \mathrm{s}$, the Reynold's number is

Ans
Х1. 15000
$\times 2.180$

- 3.5000
$\times 4.1800$
Q. 78 The minimum number of teeth on the pinion which will mesh with any gear without interference for a $14^{1 / 2} \mathrm{O}$ Fulldepth involute gear teeth is

Ans
X 1.18
X 2.14

- 3.32
$\times 4.12$
Q. 79 The critical radius of insulation for asbestos with $\mathrm{k}=0.125 \mathrm{~W} / \mathrm{mK}$ surrounding a pipe exposed to room air with $\mathrm{h}=2.5$ $\mathrm{W} / \mathrm{m}^{2} \mathrm{~K}$ is
Ans
X1. 20 mm
Х 2.312 .5 mm
- 3.50 mm

X 4.5 mm
Q. 80 A unit cell of Face centred cubical crystal structure has __ atoms per unit cell.

Ans

- 1.4
$\times 2.2$
X 3.8
X 4.12
Q. 81 The analogy of conductivity in heat transfer to fluid flow is

Ans
11. Density of fluid

- 2. Viscosity of fluid

3. Velocity of fluid

Х4. Pressure of fluid
Q. 82 The logarithmic mean temperature difference for parallel flow heat exchangers is

Ans

$$
\begin{aligned}
& \times 1 \cdot \frac{\theta_{1}-\theta_{2}}{\ln \left(\theta_{1}-\theta_{2}\right)} \\
& \times \text { 2. } \frac{\theta_{2}-\theta_{1}}{\ln \left(\theta_{1} / \theta_{2}\right)} \\
& \times \text { 3. } \frac{\theta_{1}-\theta_{2}}{\ln \left(\theta_{1}+\theta_{2}\right)} \\
& \text { 4. } \frac{\theta_{1}-\theta_{2}}{\ln \left(\theta_{1} / \theta_{2}\right)}
\end{aligned}
$$

## Q. 83 The oxy-acetylene gas used in gas welding produces a flame temperature of

Ans
Х1. 1800 degree C
X 2. 2100 degree C

- 3.3200 degree $C$

X4. 2400 degree C
Q. 84 A gear tooth profile generated using a curve traced by a point on the circumference of a circle that rolls without slipping on a fixed straight line is knowns as
Ans

Q. 85 The Mercury does not wet the glass tube. This is due to the property of liquid known as
Ans
$X$ 1. Density
X 2. Compressibility

- 3. Surface tension

X4. Viscosity


[^0]:    Section : Quantitative Aptitude

[^1]:    Q. 4 A sum of money is to be distributed among $A, B, C$ and $D$ such that $A: B=1: 2, B: C=$ $3: 2, C: D=3: 4$. If difference in the shares of $A$ and $D$ is 2240 , then what is the share of $B$ (in Rs)?

[^2]:    Section : Intellectual Potential Test

[^3]:    Ans
    $\times 1.1$
    $\times 2.4$
    X 3.0 .25

    - 4.2

