To view all objection(s) raised by you, visit "Objection Summary" tab to submit.

| Sr <br> No. | Question |  | Response | Correct Option | Raise Objection |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | According to the passage, which cycle is not included in a computer? |  | D | D |  |
|  | A Input O Output |  |  |  |  |
|  | $\oint$ Process | $\phi_{\text {Digital }}$ |  |  |  |
| 2 | According to the passage, what does a simple computer not consist of? |  | D | D |  |
|  | A CPU ${ }^{\text {A }}$ Monitor |  |  |  |  |
|  | CMouse | Pen drive |  |  |  |
| 3 | For what reason is a computer not used in medical field? |  | C | C |  |
|  | $\begin{array}{l\|l} \hline \text { Aiagnose } \\ \text { diseases } \end{array} \quad \$ \text { Run tests }$ |  |  |  |  |
|  | $\phi$ <br> Space research | Finding the cure for deadly diseases |  |  |  |
| 4 | What is hacking according to this passage? |  | B | B |  |
|  |  |  |  |  |  |
|  | $C$ <br> Hitting someone | \$ Kidnapping someone |  |  |  |

Change the speech:
"He said, "Be quiet and listen to my words."

5
their classroom."

$\square$

A

D
$\square$


D
D species on earth will be taken care of by us.
Change the voice:
"We must take care of all living species on earth."

| All living |
| :--- | :--- |
| species on |
| earth must |
| be taken |
| care of by |
| us. |\(\quad\left\{\begin{array}{l}All living \\

species on \\
earth must \\
taken care of \\

by us.\end{array}\right]\)| All living |
| :--- |
| species on <br> Earth had <br> been taken <br> care of by <br> us. |
| All living <br> species on <br> earth will be <br> taken care of <br> by us. |


| He urged <br> them to be <br> quiet and <br> listen to his <br> words. | He asked <br> them to be <br> quiet and <br> listen to my <br> words. |
| :--- | :--- |
| He urged <br> them to be <br> quiet and <br> listen to my <br> words. | He requests <br> them to be <br> quiet and <br> listen to his <br> words. |

A


| 13 | Give one-word substitute of: "a person who is always dissatisfied" |  | A | C |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | A Heretic ${ }^{\text {¢ }}$ Felony |  |  |  |  |
|  | $\oint$ Malcontent | \$ Surrender |  |  |  |
| 14 | Fill in the blank with the correct article Don't stay in that hotel. $\qquad$ beds there are very uncomfortable. |  | C | C |  |
|  | A A | $\$_{\mathrm{An}}$ |  |  |  |
|  | $\phi_{\text {The }}$ | 中 None of these |  |  |  |
| 15 | Find the correctly spelt word. |  | B | A |  |
|  | A Skillful ${ }^{\text {\& }}$ Skillfull |  |  |  |  |
|  | $\phi_{\text {Skilfull }}$ | Skilpull |  |  |  |
| 16 | If $E$ denotes ' $x$ ', $F$ denotes 'divide', $G$ denotes ' + ' and H denotes ' - ', than 8 G 36 F6H6E3=? |  | B | B |  |
|  | $\text { A }-2$ | $\$-4$ |  |  |  |
|  | $\oint_{13}$ | $\phi_{5}$ |  |  |  |
| 17 | Statement: Many business offices located in building having two to eight floors. If a building has more than three floors, it has a lift. <br> You have to decide which of the following conclusion is true from the statements. |  | C | C |  |
|  | A <br> Seventh floor have no lifts | Second floor have lifts |  |  |  |
|  | Only floors above the third floors have lifts | $\phi$ <br> All floors may be reached by lifts, |  |  |  |



| 23 | Find the missing entry for following logical series. <br> C, Z, F, W, (?), T, L, Q, O, N | B | B |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
| 24 | Five students are sitting in a circle. Abhi is between Anand and Ankush. Ankit is on the left of Abhilash. Anand is on the left of Ankit. Who is sitting next Abhi on his right? | D | D |  |
|  | A Ankit Abhilash <br> Ankush \& Anand |  |  |  |
|  | In below shown figure, count the number of triangles. | C | C |  |
| 25 |  |  |  | $\square$ |
| 26 | What is the next figure? | B | B |  |
|  | Choose the correct option from the given below (a), (b), (c), (d) options: |  |  |  |
|  | (a) <br> (b) <br> (c) <br> (a) <br> (b) <br> (c) <br> (d) |  |  |  |


| 27 | Find the missing term in the following |  |  | B | B |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 3C | 2B | 4A |  |  |  |
|  | 27A | ? | 64B |  |  |  |
|  | 9C | 4A | 16B |  |  |  |
|  | A 12B ${ }_{\text {- } 8 \mathrm{C}}$ |  |  |  |  |  |
|  | $\phi_{16 C} \quad \phi_{18 C}$ |  |  |  |  |  |
| 28 | ANOTHER=7309521, THORN=? |  |  | C | C |  |
|  | A 95103 \$ \$ 95313 |  |  |  |  |  |
|  | ¢95013 中95113 |  |  |  |  |  |
| 29 | Arrange the given words in the meaning full sequence. <br> 1. Accident 2. Hospital 3. Recovery <br> 4. Surgery <br> 5. Ambulance |  |  | B | B |  |
|  | $A 25431$  <br> A 5243  <br> 13425 中 <br> 15234  |  |  |  |  |  |
|  |  |  |  |  |  |
| 30 | Choose the Word which is different from the rest. |  |  |  | D | D |  |
|  | A TV |  | Laptop |  |  |  |
|  | $\phi$ Computer $\quad$Voice <br> Recorder |  |  |  |  |  |
| 31 | Two numbers are in the ratio of $3: 7$. If the sum of numbers is 560 then the large number is, |  |  | D | D |  |
|  | A 168 |  | \$ 222 |  |  |  |
|  | $\phi_{362}$ |  | $\phi_{392}$ |  |  |  |




| 41 | During acceleration of particle along a circular path, centripetal acceleration depends upon, |  | C | C | $\square$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | A. <br> its <br> instantaneous velocity only | radius of curvature of its path only |  |  |  |
|  | its <br> instantaneous velocity and radius of curvature of its path both | $\phi \begin{aligned} & \text { None of } \\ & \text { these } \end{aligned}$ |  |  |  |
| 42 | The two equal and opposite parallel forces, whose lines of action are different, form a, |  | B | B |  |
|  | A <br> momentum <br> centrifugal force | couple |  |  |  |
|  |  | bending |  |  |  |
| 43 | The smallest circle that can be drawn from the centre of the cam and tangent to the pitch curve is called, |  | B | B |  |
|  | A Pitch circle | \$ Prime circle |  |  |  |
|  | Base circle | $\dagger$ None of these |  |  |  |
| 44 | Medium velocity gears have velocity, |  | B | B |  |
|  | A less than 3 <br> $\mathrm{~m} / \mathrm{s}$$\quad$between 3 to <br> $15 \mathrm{~m} / \mathrm{s}$ |  |  |  |  |
|  | $\begin{aligned} & \text { between } 15 \\ & \text { to } 20 \mathrm{~m} / \mathrm{s} \end{aligned}$ | $\$_{\text {more than } 20}^{\mathrm{m} / \mathrm{s}}$ |  |  |  |


| The primary unbalanced force is <br> maximum when the angle of inclination <br> of crank with the line of stroke is, |
| :--- | :--- | :--- | :--- | :--- | :--- |






| 66 | Which of the following heat treatment process is used to produce fine bainite structure in steel? |  | C | C |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | A Normalizing | \$ Martempering |  |  |  |
|  | $\phi$ Austempering | ф <br> Precipitation hardening |  |  |  |
| 67 | Ability of sand grains to stick together is called |  | B | B |  |
|  | A <br> adhesiveness | \$ cohesiveness |  |  |  |
|  | permeability | refractoriness |  |  |  |
| 68 | The term 'flash' is commonly used in |  | C | C |  |
|  | A <br> Investment casting | $\begin{aligned} & \text { Sentrifugal } \\ & \text { casting } \end{aligned}$ |  |  |  |
|  | Die casting | Slush casting |  |  |  |
| 69 | Swaging is similar to $\qquad$ in its action against the work. |  | B | B |  |
|  | A Heading | Radial forging |  |  |  |
|  | $\begin{aligned} & \text { Orbital } \\ & \text { forging } \end{aligned}$ | $\phi$ Hubbing |  |  |  |
| 70 | An operation of cutting any shape from sheet metal without using special tools is called, |  | B | D |  |
|  | A Shaving | ${ }^{\$}$ Lancing |  |  |  |
|  | Notching | $\phi$ Nibbling |  |  |  |


| 71 | In powder metallurgy process, infiltration technique improves |  | D | D |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | ${ }^{\text {A }}$ Density ${ }^{\text {¢ }}$ Strength |  |  |  |  |
|  | $\oint$ Toughness | 中 All of these |  |  |  |
| 72 | In single point cutting tool, the angle between straight cutting edge on the side of tool and side of the shank is called, |  | B | D |  |
|  | A  <br> End relief <br> angle Side relief <br> angle |  |  |  |  |
|  | End cutting edge angle | $\begin{aligned} & \text { Side cutting } \\ & \text { edge angle } \end{aligned}$ |  |  |  |
| 73 | In machining operation that approximates orthogonal cutting, the chip thickness before the cut $=1.5 \mathrm{~mm}$ and the chip thickness after the cut = 2.5 mm . <br> Find the chip thickness ratio. |  | B | B |  |
|  | $A_{2}$ | $\$ 0.6$ |  |  |  |
|  | $\phi_{0.8}$ | $\phi_{1.25}$ |  |  |  |
| 74 | Which of the following is the manufacturing method of cemented carbide tools? |  | B | B |  |
|  | Die casting | Powder metallurgy |  |  |  |
|  | Forging | $\phi$ Wire cut EDM |  |  |  |


| 75 | During ultrasonic machining, tool vibrates at |  | B | B |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { A high } \\ & \text { amplitude } \\ & \text { and high } \\ & \text { frequency } \end{aligned}$ | Iow amplitude and high frequency |  |  |  |
|  | high amplitude and low frequency | low amplitude and low frequency |  |  |  |
| 76 | The operation of enlarging the end of a hole cylindrically is known as, |  | C | C |  |
|  | A Boring | Reaming |  |  |  |
|  | $\begin{aligned} & \text { Counter } \\ & \text { boring } \end{aligned}$ | Counter <br> sinking |  |  |  |
| 77 | In a limit system, following limits are specified for a hole and shaft assembly: |  | B | B |  |
|  | Hole $=20^{+0.00} \mathrm{~mm}$ and shaft $=20^{+0.06} \mathrm{~mm}$ <br> Find the tolerance of hole (in mm ) and maximum material Limit of hole (in mm ) respectively. |  |  |  |  |
|  | $\text { A } 0.00,20.00$ | $\text { \& } 0.05,20.00$ |  |  |  |
|  | $\oint_{20.05,0.05}$ | $\phi_{0.05,20.05}$ |  |  |  |
| 78 | In hole and shaft pair designation of 40 H7/ d9, the numbers 7 and 9 indicates, |  | D | D |  |
|  | A Basic size | Fundamental deviation for the hole |  |  |  |
|  | Fundamental deviation for the shaft | Tolerance grades |  |  |  |


| 79 | Grade ' 1 ' slip gauge is, |  | A | A |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | A <br> used for tool room applications | calibration grade gauge |  |  |  |
|  | c <br> workshop <br> grade <br> gauge | inspection grade gauge |  |  |  |
| 80 | Which of the following can extend the range of the angle block set to $360^{\circ}$ ? |  | A | B |  |
|  | A <br> Combination <br> set | True square |  |  |  |
|  | \$ Try square | Sine plate |  |  |  |
| 81 | Which of the following is used as comparator? |  | B | C |  |
|  | A Autocollimator | Angle <br> dekkor |  |  |  |
|  | $\begin{aligned} & \text { Dial } \\ & \text { indicator } \end{aligned}$ | None of these |  |  |  |
| 82 | Surface irregularities primarily arises due to, |  | C | C |  |
|  | $\text { A } \begin{aligned} & \text { Feed marks } \\ & \text { of cutting } \\ & \text { tools } \end{aligned}$ | Vibration <br> caused during manufacturing operation |  |  |  |
|  | Both (Feed marks of cutting tools) and (Vibration caused during manufacturing operation ) |  |  |  |  |



| 87 | According to Nikuradse's experiment, boundary is called smooth boundary if ratio of $k / \delta$ is, $(k=$ average height of irregularities projecting from the surface of boundary, $\delta=$ Laminar sub-layer height) |  | B | B |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { A greater than } \\ & 0.25 \end{aligned}$ | less than 0.25 |  |  |  |
|  | $\begin{aligned} & \text { greater than } \\ & 6 \end{aligned}$ | $\begin{aligned} & \phi \text { between } 0.25 \\ & \text { to } 6 \end{aligned}$ |  |  |  |
| 88 | The system in which matter and energy flows into or out of the system is called, |  | B | B |  |
|  | AClosed <br> system$\quad \$$ Open system |  |  |  |  |
|  | $\oint \begin{aligned} & \text { Isolated } \\ & \text { system } \end{aligned}$ | $\begin{aligned} & \text { Adiabatic } \\ & \text { system } \end{aligned}$ |  |  |  |
| 89 | Which of the following relation is correct for a reversible adiabatic process for a perfect gas between states 1 and 2 ? |  | B | B |  |
|  | $A$ | $\$^{8}$. |  |  |  |
|  | $\phi$ |  |  |  |  |
| 90 | On pressure temperature diagram of pure substance, the points representing the coexistence of liquid and solid lie on the, |  | B | B |  |
|  | A <br> vapourisation curve | $\$$ fusion curve |  |  |  |
|  | $\begin{aligned} & \text { sublimation } \\ & \text { curve } \end{aligned}$ | None of these |  |  |  |



| 95 | Refrigeration is generally produced by, |  | D | D |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Amelting of a <br> solid <br> evaporation <br> of a liquid | sublimation of a solid |  |  |  |
|  |  | $\phi$ All of these |  |  |  |
| 96 | If unsaturated air is passed through a spray of continuously recirculated water, the specific humidity will increase while the dry bulb temperature decreases. This process is called, |  | B | B |  |
|  | A $\begin{aligned} & \text { Cooling and } \\ & \text { dehumidification }\end{aligned}$ | Evaporative cooling |  |  |  |
|  | $\$ \text { Cooling only }$ | 中 <br> Heating and humidification |  |  |  |
| 97 | The specific speed of turbine |  | A | B |  |
|  | Arefers to the <br> speed of <br> machine of is a number <br> unit <br> which  <br> dimensions predicts the <br> performance  <br> of a turbine  |  |  |  |  |
|  | depends only upon the head under which the machine operates | is <br> independent of the speed of actual turbine |  |  |  |
| 98 | In turbine, ratio of runner power to the water power is known as, |  | C | C |  |
|  | AVolumetric <br> efficiency$\quad \$$Mechanical <br> efficiency |  |  |  |  |
|  | C <br> Hydraulic efficiency | Overall efficiency |  |  |  |


| 99 | Why are surge tank used in pipeline? |  | C | C |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | A To reduce <br> frictional <br> loss in pipeTo ensure <br> uniform flow <br> in pipe |  |  |  |  |
|  | To relieve pressure due to water hammer | To reduce cavitation |  |  |  |
| 100 | Main characteristic curves of a turbine are obtained by maintaining constant |  | C | A |  |
|  | A Head \$ Discharge |  |  |  |  |
|  | $\phi_{\text {Speed }}$ | $\phi_{\text {Efficiency }}$ |  |  |  |

$\square$

